



Fitch Fuel Catalyst Implementation Quilicura Plant - Chile April 2019 Natural Gas Expansion Oven consumption 175-195 (m3 GN / hr) 1 Catalyst Model HO75-3-NG



Preliminary Benefits:

- Average Gas savings 2%.

- More homogeneous temperature inside the furnace reducing the possibility of "hot spots" formation.
 - Increased operating continuity given the reduction of slag accumulation inside the expansion furnace.
 - Reduction of waste material at the bottom of the expansion furnace.
- **Observation**: Control Link disabled to manually adjust excess air and gas flow parameters in order to maximize combustion efficiency.

www.fitchfuelcat.com